

## SynergySpacers for 5mm Door Groove



**Part Number: 25-1005**

Synergy Panel Door Spacers for 5mm Groove

SynergySpacers Panel Door Spacers - your economical, non-bleeding, and insertion tool friendly panel door spacer.

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Colour	Green
Diameter	0.245 in (6.2 mm)
Size	5 mm

### Product Description

SynergySpacers are the ideal product for constructing perfect panel cabinet doors. Marathon is your exclusive distributor in Canada.

There is absolutely no bleeding into your panel from the material used in these balls. The material is a unique composite that is not oil/petroleum based like others in the market. These spacers are insertion tool friendly for efficient and fast assembly. Finally your cost is more economical than the older standard spacer balls which have been well known to bleed and stain wooden doors.

### Product Advantages

- No Oil, Carbon Black or Phthalates. Absolutely no bleeding into your panel door!
- No process or tool changes. Use the same insertion tools and efficient assembly process.
- Go GREEN and save some money too! Pricing beats the competition!

### Important Information

If you are currently using a insertion machine with a petroleum/neoprene/oil-based round ball panel spacers, it is critical that you need to thoroughly clean your insertion machine (to remove any oil residue) before running Synergy Spacers through the insertion tool. Clean your tool with soap and warm water, but do not use thinners. This is a one-time cleaning that will get your machine ready for SynergySpacers and will not be necessary again. Talc is not necessary or advisable when inserting SynergySpacers.

### Product Application



- Use 8-10 SynergySpacers per door.
  - Compress so they are snug but not too tight.
  - Frame Channel Suggestion: 0.185 to 0.225 inch (3/16" to 7/32")
  - Panel Size Allowance Suggestion: 0.125 to 0.1875 inch. (1/8" to 3/16")
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Technical Documents



View this product online at <https://marathonhardware.com/pd/25-1005>



## Technical Documents



# Synergy Spacers



Now available in Canada exclusively by Marathon.

### Product Features

- Eliminate panel rattle and cracking glue joints
- Allow for wood expansion and contraction
- Easily centre panels during assembly
- No Oil, Carbon Black or Phthalates
- Absolutely no bleeding into your panel door



Item No.	Description	Bag/Case Qty.
25-1005	Synergy Spacers 245"	10,000/50,000
25-1006	Synergy Spacers 285"	5,000/40,000

Minimum Order: 1 Bag

Contact your Sales Rep today for a FREE sample pack!



### Assembly Suggestions

Fit snug but not too tight.  
 Number of Synergy Spacers: 8-10 per door  
 Panel Size Allowance: 0.125 to 0.1875 inch (1/8" to 3/16")  
 Frame Channel: 25-1005 • 0.185 to 0.225 inch (3/16" to 7/32")  
 25-1006 • 0.235 to .25 inch (15/64" to 1/4")

West (1-800-840-1228)

East (1-800-465-8885)

[www.marathonhardware.com](http://www.marathonhardware.com)

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